

Work Order ID 158550***158550***

Page 1

Tuesday, May 23, 2017 12:38:26 PM

Item ID: D412-702-071

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Comfort Crew Shoulder Harness

Start Date: 5/18/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/18/2017 Req'd Qty: 1.00

1

Customer:

Reference: RA112473

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D412-702-3	B

115

0.00

115

QC

Quality Control

Memo

INSPECT RA112473

1 X D412-702-071 B152932

0.00

① 17-06-23

DAS
9
9-89

121

QC4- 100% Inspect kits for completeness

0.00

121

QC

Quality Control

Memo

0.00

DAS
28
9-89

JUL 03 2017

125

Identify as per dwg & Stock Location:

Fg029

0.00

125

Packaging

Packaging

Memo

"Kit complete. Stock with new batch number at CHG 003. Add new labels and paper work."

0.00

DAS
28
9-89

JUL 03 2017

DART aerospace				1270 ABERDEEN ST. HAWKESBURY ON, CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaero.com	
PATENT	N/A				
P/N	D412-702-071			CHG	CHG003
DESC.	Shoulder Harness			STC	SH04-7
LOT	B152932			STC	SR01997NY
MODEL	Bell 205/212/214/412			STC	

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158550

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Item ID: D412-702-071

Accept

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Item Name: Comfort Crew Shoulder Harness

Start Date: 5/18/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/18/2017 Req'd Qty: 1.00

1

Customer:

Reference: RA112473

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

135

QC21 - Final Inspection - Work Order Release

0.00

135

QC

Memo

0.00

Quality Control

CHG003

DAS
21
9-89

JUL 04 2017

Picklist Print

Tuesday, May 23, 2017 12:38:29 PM

Page 1

Work Order ID: 158550

158550

Parent Item: D412-702-071

D412-702-071

Parent Item Name: Comfort Crew Shoulder Harness

Start Date: 5/18/2017

Required Date: 5/18/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.03.01 new issue DD verf:EC
12.09.05 per DSI9612 DD verf:JFS

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-702-071

Manufactured No

Each 2.0000

1

D412-702-071

**

B152932 x (1) PS

Comfort Crew Shoulder Harness

Location

Loc Qty

Loc Code

FG029

2

160194

2

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Customer:

Reference: RA112473

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-702-3	B								
115		0.00							
115									
QC	Memo	0.00							
Quality Control	INSPECT RA112473 1 X D412-702-071 B152932								
121	QC4- 100% Inspect kits for completeness	0.00							
121									
QC	Memo	0.00							
Quality Control									
125	Identify as per dwg & Stock Location: _____	0.00							
125									
Packaging	Memo	0.00							
Packaging	"Kit complete. Stock with new batch number at CHG 003. Add new labels and paper work."								

DAS
9
9-89

① 17-06-23



Transport
Canada

Transports
Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH04-7

Issue No.: 3

Approval Date: February 06, 2004

Issue Date: March 09, 2006

Responsible Office:

Ontario

Aircraft/Engine Type or Model:

BELL 205A-1, 205B, 212, 214B, 214B-1, 412, 412 CF, 412 EP

Canadian Type Certificate or Equivalent:

BELL 205B H-104
BELL 214B, 214B-1 H-80
BELL 212, 412, 412 CF, 412 EP H-86
BELL 205A-1 H1SW

Description of Type Design Change:

Shoulder Harness Kits

**Installation/Operating Data,
Required Equipment and Limitations:**

Manufacture of the Shoulder Harness Kits must be in accordance with Dart Aerospace Ltd. MDL-D412-702, Revision B, approved Jan 17 2006, or later approved revisions.

Installation of the Shoulder Harness Kits must be in accordance with Dart Aerospace Ltd. IIN-D412-702, Revision C, approved Mar 07 2006, or later approved revision.

Maintenance of the Shoulder Harness Kits must be in accordance with Dart Aerospace Ltd. ICA-D412-702, Revision 2, Transport Canada accepted Mar 09 2006, or later Transport Canada accepted revisions.

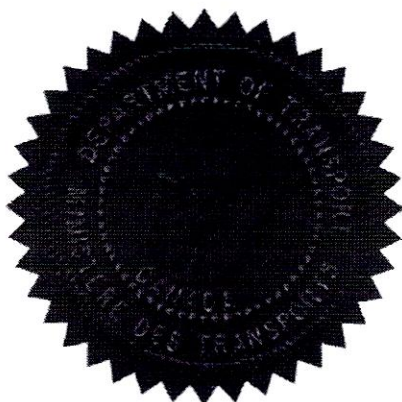
Operation with the Shoulder Harness Kits must be in accordance with Dart Aerospace Ltd. FMS-D412-702, Revision C, Transport Canada approved Mar 09 2006, or later Transport Canada approved revisions.

Basis of Certification:

The basis of certification for this modification was FAR 29, up to and including Amendment 29-47, except for 29.561, 29.562, and 29.785 at Amendment 29-11.

- End -

Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated will not adversely affect the airworthiness of the modified product.




M. G. Mariotti
For Minister of Transport

Canada